

Wet spray

Life to First Maintenance:	15 - 20 years
Environment:	EXTERNAL - STANDARD NON-COASTAL
Standard:	ISO 12944:2007
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Items:	Fabricated structural or architectural steelwork
Preparation:	Blast clean - min SA2 (50-75 microns profile)
First coat:	Hot zinc metal spray (75 microns DFT)
Second coat :	Epoxy primer/sealcoat (75-80 microns)
Third coat :	Epoxy acrylic urethane (60 microns) Total recommended min 210 microns DFT Apart from thermally applied metal galvanise zinc coating, all wet spray coatings are applied via HVLP or airless spray Available in semi or full gloss
Packaging:	Wrapped in foam, bubble wrap and cardboard onto pallets or bearers wherever possible
Site coating:	A final coat can be applied on site via spray or roller after installation or for repair of existing coatings.
Process documents:	On request, all projects can be traced via process inspection reports, calibrated micrometer readings and a final certificate of conformity issued.
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Notes The above specification can be achieved in any RAL, BS or 381 c code,
plus architecturally approved grade powder, usually from stock.